

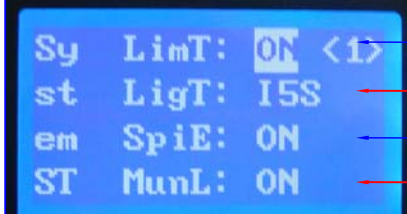
The following figure data automatically records the computer running four-axis parameters



Display manual on or off

Automatic tool on or off

The four-axis real-time data display area, computer and manual data can be recorded simultaneously

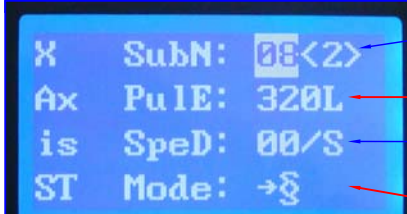


Automatic tool to set ON / OFF

Backlight time setting 0-99S

Spindle set zone ON / OFF

Manually set the zone ON / OFF

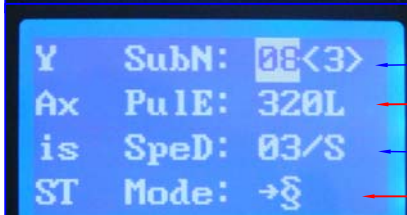


Subdivision set 1-99

Backlight time set 1-999

Speed setting 0-99

Manually set the continuous / single-step

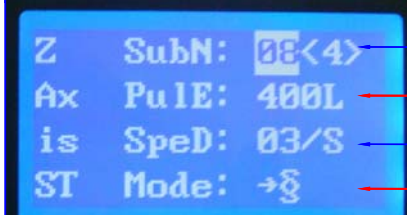


Set the Y-axis drive segments

Set the Y-axis IMM need Pulse

Set manually controlled stepper speed

Set up manually controlled single-step or continuous

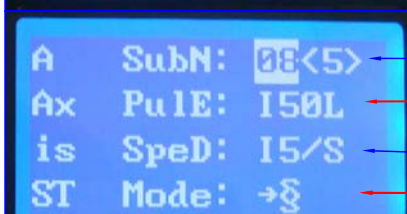


Set the Z-axis drive segments

Set the X-axis IMM need Pulse

Set manually controlled stepper speed

Set up manually controlled single-step or continuous



Set the A axis drive segments

Set the A axis the IMM need to pulse the amount of

Set manually controlled stepper speed

Set up manually controlled single-step or continuous

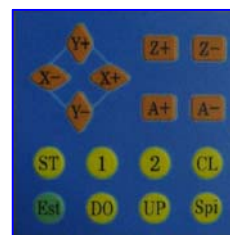
Function:

- 1: can be equipped with an external pulse handles, with a number of significant
- 2: with the handle can automatically switch the computer and handle control, mutual non-interference
- 3: automatically detect the computer automatically control the movement shielded handle control functions
- 4: number of significant track record computer data and handle control mobile data
- 5: automatic control function of the machine four-axis of the knife, no software operation
- 6: up to 3.5A stepper motor drive current, adjustable.
- 7: up to 16 segments, more accurate, run more smoothly.
- 8: overload automatic protection function of the flow through the temperature, and fully protect your computer and peripherals
- 9: bipolar constant-current chopper drive, low speed creeping phenomenon, noise, non-resonant region.
- 10: a closed optical isolation, two-stage signal processing, to fully protect your computer and equipment.
- 11:1 the road 0-10V/PWM speed control signal output
- 12: Rd input control can be set to limit, stop, points, knives, etc.
- 13: drive, handle, and the number of significant corresponding identification function automatically



Intelligent keyboard keys Description

- 1: X / Y / Z / A four-axis real-time control key
- 2: ST set and paging key
- Finish to exit the settings button set 3: SPI
- 4:1 normal for five-axis +, set the state for the linefeed
- 5:2 normal for five-axis - set the state for function selection
- 6: DO / UP for digital subtraction
- 7: CL clear display axis values, the four-axis can independently clear



Professional keyboard keys description

- 1:0-9 number keys, real-time input of set values
- 2: X / Y / Z / A four-axis real-time control key
- 3: ST set and paging key
- 4: OK to exit the setup key for the setup is complete
- 5: B1 normal for five-axis +, set the state for the linefeed
- 6: B2 normal in five-axis - set the state for function selection
- 7: CL clear display axis values, the four-axis can independently clear

Continuous = press the axis key has been running, release to stop

Single-step = what shaft key operation 0.1MM stop

Four-axis independent of the Settings page, refer to the Y-axis settings icon